

Work Order ID 111457

July-21-14 11:20:08 AM

\*111457\*

Page 1

Item ID: D3794-3

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Item Name: Gasket Aft

Stop

\*NS2\*

Start Date: 1/15/14

Start Qty: 8.00

\*8\*

Cust Item ID:

Required Date: 1/29/14

Req'd Qty: 8.00

\*8\*

Customer:

Reference:

Approvals:

Process Plan: W

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start

\*NR1\*

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

\*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3794	Rev A

100

0.00

\*100\*

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3794 Dwg Rev: A Prog Rev: A 2-  
Deburr if necessary

⑧ mm 14/07/22

110

QC2- Inspect parts off machine FAI/FAIB

0.00

\*110\*

QC

Memo

0.00

Quality Control

⑧ mm 14/07/22

120

QC8- Inspect parts - second check

0.00

\*120\*

QC

Memo

0.00

Quality Control

DAS  
27  
9-19  
M/H/23

8

# Work Order ID 111457

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**\*111457\***

Page 2

Item ID: D3794-3

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Item Name: Gasket Aft

Stop

**\*NS2\***

Start Date: 1/15/14

Start Qty: 8.00

**\*g\***

Cust Item ID:

Required Date: 1/29/14

Req'd Qty: 8.00

**\*g\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location: EP-001 0.00

**\*130\***

Packaging

Memo

0.00

Packaging

x 8 d 91 14/07/25

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

14/7/28 dg

14-7-28

# Picklist Print

July-21-14 11:20:08 AM

Page 1

Work Order ID: 111457

**\*111457\***

Parent Item: D3794-3

**\*D3794-3\***

Parent Item Name: Gasket Aft

Start Date: 1/15/14

Required Date: 1/29/14

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A 08-05-13 new issue DD verified by:EC  
IPP Rev:B 08-05-23 revA as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased		No		100	sf	575.7901	1.2828	11.40267			

**\*MNEO60S 063\***

NEOPRENE SHEET 0.063

**\*\***

mm 17/07/12

Location

Loc Qty

Loc Code

MAT052

575.7901

M126546

27.1

M128266

12.29

M128339

536.4001

8.8

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	111457
<b>Description:</b> Gasket		<b>Part Number:</b>	D3794-3
<b>Inspection Dwg:</b> D3794 <b>Rev:</b> A		<b>Page 1 of 1</b>	

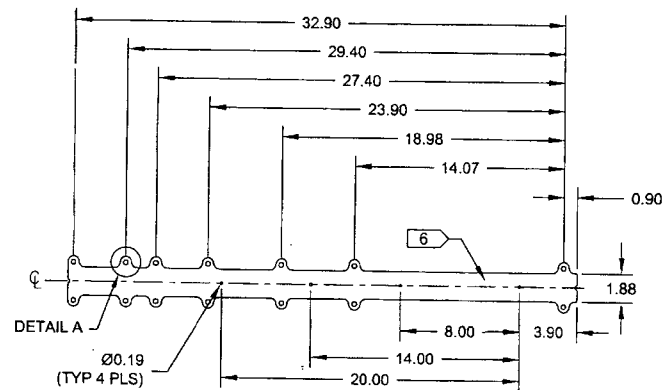
### FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**
                         
 ☐ **Prototype**

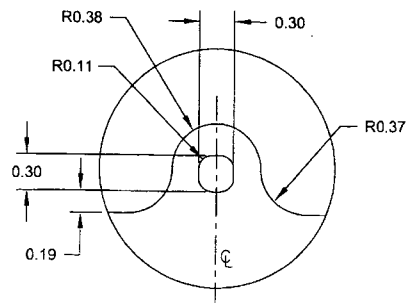
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.19	+0.005/-0.001	0.19	✓		V-Scm.01	
0.300 x 0.300	+/-0.010	0.300 x 0.300			T-Scm.06	
1.88	+/-0.030	1.88	✓			
4.281	+/-0.010	4.281	✓			
6.44	+/-0.030	6.44	✓			
6.00	+/-0.030	6.00	✓			
6.75	+/-0.030	6.75	✓			
2.00	+/-0.030	2.00	✓			
4.75	+/-0.030	4.75	✓			
9.50	+/-0.030	9.50	✓			
14.25	+/-0.030	14.25	✓			
17.75	+/-0.030	17.75	✓			
26.74	+/-0.030	26.74	✓			
29.23	+/-0.030	29.23	✓			

<b>Measured by:</b>	mm	<b>Audited by:</b>	14/10/22	<b>Prototype Approval:</b>	N/A
<b>Date:</b>	14/10/22	<b>Date:</b>	14/10/22	<b>Date:</b>	N/A

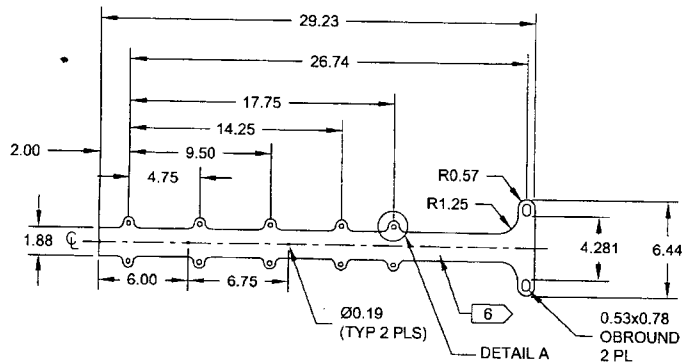
Rev	Date	Change	Revised by	Approved
A	08.05.28	New Issue	KJ/DD	
B	08.10.17	17.75 revised per Dwg Rev. A	KJ/DD	



**D3794-1 GASKET**



**DETAIL A**  
SCALE 8X



**D3794-3 GASKET**

**NOTES:**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER  
(REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DXXXX-X" USING WHITE FINE POINT PERMANENT INK MARKER OR LABEL
- 7) WEIGHT: D3794-1 - 0.23 LBS, D3794-3 - 0.22 LBS

A	NEW ISSUE	PH	08.05.14
REV	DESCRIPTION	BY	DATE
DESIGN	PH	<b>DART AEROSPACE USA, INC</b>	
DRAWN	PH	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3794	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		GASKET	NTS
DATE	08.05.14	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC	

**RELEASED**  
08-05-14

WLO  
K1457